Technische Universität Graz

Semiconductors

density of electrons in the conduction band

$$n = N_c \left(\frac{T}{300}\right)^{\frac{3}{2}} \exp\left(\frac{\mu - E_c}{k_B T}\right)$$
effective density of states in the conduction band at 300 K

density of holes in the valence band

$$p = N_v \left(\frac{T}{300}\right)^{\frac{3}{2}} \exp\left(\frac{E_v - \mu}{k_B T}\right)$$
effective density of states in the valence band at 300 K

Intrinsic semiconductors

In the Boltzmann approximation, the density of states of a semiconductor is,

$$D(E) = \left\{ egin{array}{ll} rac{{{\left({2m_h^*}
ight)}^{3/2}}}{{2{\pi ^2}{\hbar ^3}}}\sqrt {E_v - E}, & ext{if } E < E_v \ 0, & ext{if } E_v < E < E_c \ rac{{{\left({2m_e^*}
ight)}^{3/2}}}{{2{\pi ^2}{\hbar ^3}}}\sqrt {E - E_c}, & ext{if } E_c < E \end{array}
ight.$$

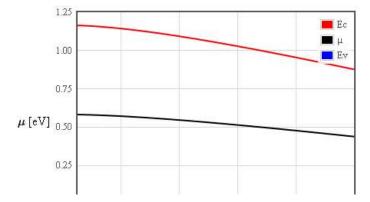
Here m_e^* and m_h^* are the 'density of states effective masses' for electrons and holes. Usually in the literature, effective density of states at 300 K is given instead of the 'density of states effective masses'. The relationship between the two is,

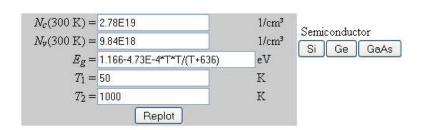
$$m_h^* = rac{\pi \hbar^2}{300 k_B} \left(\sqrt{2} N_v(300)
ight)^{2/3} \ m_e^* = rac{\pi \hbar^2}{300 k_B} \left(\sqrt{2} N_c(300)
ight)^{2/3}$$

In an intrinsic semiconductor, the density of electrons equals the density of holes, $n=p=n_i=\sqrt{N_c \left(\frac{T}{300}\right)^{3/2}N_v \left(\frac{T}{300}\right)^{3/2}}\exp\left(\frac{-E_g}{2k_BT}\right)$.

By setting the concentration of electrons equal to the concentration of holes, it is possible to solve for the chemical potential. The bandgap of most semiconductors is temperature dependent. The form below lets you input the temperature dependance of the bandgap. The bandgaps for some semiconductors can be loaded into the form with the buttons on the right.

$$n = N_c(300) \left(rac{T}{300}
ight)^{3/2} \exp\left(rac{\mu - E_c}{k_B T}
ight) = p = N_v(300) \left(rac{T}{300}
ight)^{3/2} \exp\left(rac{E_v - \mu}{k_B T}
ight)$$
, $\mu = rac{E_v + E_c}{2} + k_B T \ln\left(rac{N_v(300)}{N_c(300)}
ight)$.





http://lamp.tu-graz.ac.at/~hadley/ss1/semiconductors/intrinsic.php



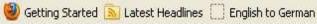












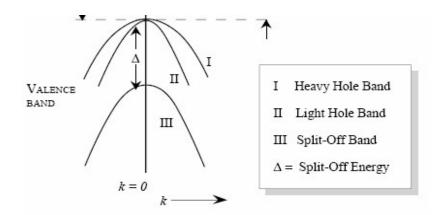


Si - Silicon Ge - Germanium - Gallium Phosphide - Gallium Arsenide GaP GaAs - Indium Arsenide C InAs - Diamond GaSb - Gallium Antimonide InSb - Indium Antimonide - Gallium Arsenide Antimonide InP - Indium Phosphide GaAs_{1-x}Sb_x Al_xGa_{1-x}As - Aluminium Gallium Arsenide AIN - Aluminium Nitride - Indium Nitride InN - Gallium Nitride - Boron Nitride BN GaN

We are going to add new data for:

GaxIn1-xAsySb1-y	- Gallium Indium Arsenide Antimonide	Ga _x In _{1-x} P	- Gallium Indium Phosphide
Ga _x In _{1-x} As	- Gallium Indium Arsenide	Ga _x In _{1-x} Sb	- Gallium Indium Antimonide
InAs _{1-x} Sb _x	- Indium Arsenide Antimonide	Ga _x In _{1-x} As _y P _{1-y}	- Gallium Indium Arsenide Phosphide
Sit_xGex	- Silicon Germanium	SiC	- Silicon Carbide

Effective Masses



Electrons:

The surfaces of equal energy are ellipsoids.

 $m_1 = 0.98 m_0$

 $m_1 = 0.19 m_0$

Effective mass of density of states $m_c = 0.36m_o$

There are 6 equivalent valleys in the conduction band.

 $m_{cc}=0.26m_o$

Holes:

Heavy $m_h = 0.49 m_o$

Light $m_{lp} = 0.16 m_o$

Split-off band $m_{so} = 0.24 m_o$

Effective mass of density of states $m_{V} = 0.81 m_{o}$

Intrinsic semiconductors with a split-off band

Many common semiconductors such as Si, Ge, and GaAs have a split-off band just below the valence band. The states in the split-off band change the temperature dependence of the concentration of holes. In the Boltzmann approximation, the density of states of a semiconductor with a split-off band just below the valence band is,

$$D(E) = egin{cases} rac{(2m_h^\star)^{3/2}}{2\pi^2\hbar^3} \, \sqrt{E_v - E} + rac{(2m_{ho}^\star)^{3/2}}{2\pi^2\hbar^3} \, \sqrt{E_{so} - E}, & ext{for } E < E_{so} \ rac{(2m_h^\star)^{3/2}}{2\pi^2\hbar^3} \, \sqrt{E_v - E}, & ext{for } E_{so} < E < E_v \ 0, & ext{for } E_v < E < E_c \ rac{(2m_e^\star)^{3/2}}{2\pi^2\hbar^2} \, \sqrt{E - E_c}, & ext{for } E_c < E \end{cases}$$

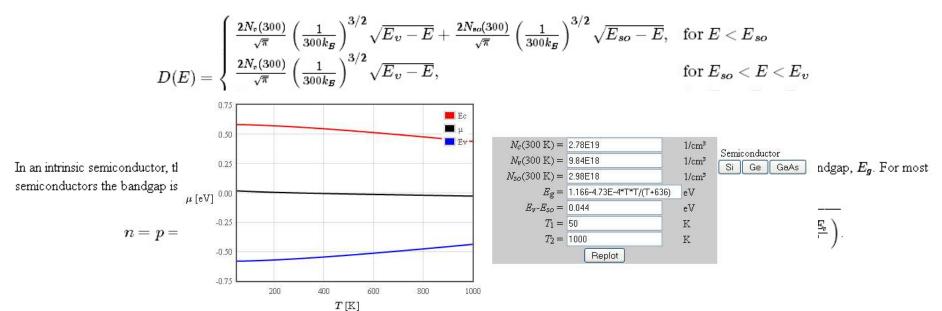
Here m_e^* , m_h^* , and m_{eo}^* are the 'density of states effective masses'. Often in the literature, effective density of states at 300 K is given instead of the 'density of states effective masses'. The relationship between the two is,

$$m_{so}^* = \frac{\pi \hbar^2}{300 k_B} \left(\sqrt{2} \, N_{so}(300) \right)^{2/3}$$

$$m_h^* = \frac{\pi \hbar^2}{300 k_B} \left(\sqrt{2} \, N_v(300) \right)^{2/3}$$

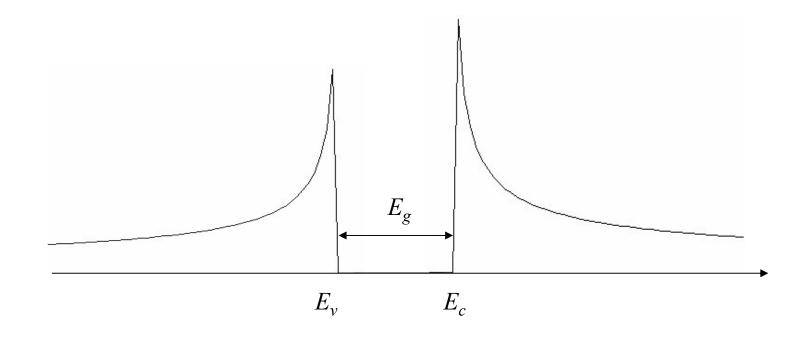
$$m_e^* = \frac{\pi \hbar^2}{300 k_B} \left(\sqrt{2} \, N_c(300) \right)^{2/3}$$

The density of states can therefore also be written as,



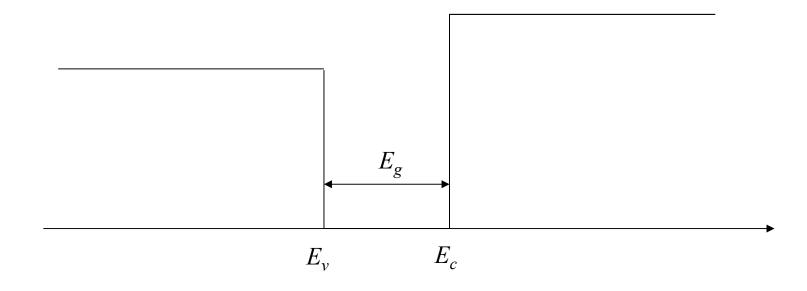
Semiconductors and insulators - 1d

$$E = \frac{\hbar^{2} (\vec{k} - \vec{k}_{0})^{2}}{2m^{*}} \qquad D(E) = \begin{cases} \sqrt{\frac{2m_{h}^{*}}{\hbar^{2} \pi^{2} (E_{v} - E)}} & E < E_{v} \\ 0 & E_{v} < E < E_{c} \\ \sqrt{\frac{2m_{e}^{*}}{\hbar^{2} \pi^{2} (E - E_{c})}} & E_{c} < E \end{cases}$$



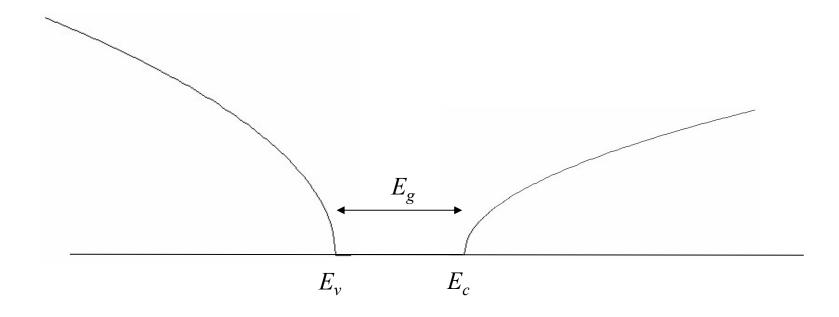
Semiconductors and insulators - 2d

$$D(E) = \begin{cases} \frac{m_h^*}{\hbar^2 \pi} & E < E_v \\ 0 & E_v < E < E_c & \text{J}^{-1} \text{m}^{-3} \\ \frac{m_e^*}{\hbar^2 \pi} & E_c < E \end{cases}$$



Semiconductors and insulators - 3d

$$D(E) = \begin{cases} \frac{\left(2m_h^*\right)^{\frac{3}{2}}}{2\pi^2\hbar^3} \sqrt{E_v - E} & E < E_v \\ 0 & E_v < E < E_c & J^{-1}m^{-3} \\ \frac{\left(2m_e^*\right)^{\frac{3}{2}}}{2\pi^2\hbar^3} \sqrt{E - E_c} & E_c < E \end{cases}$$

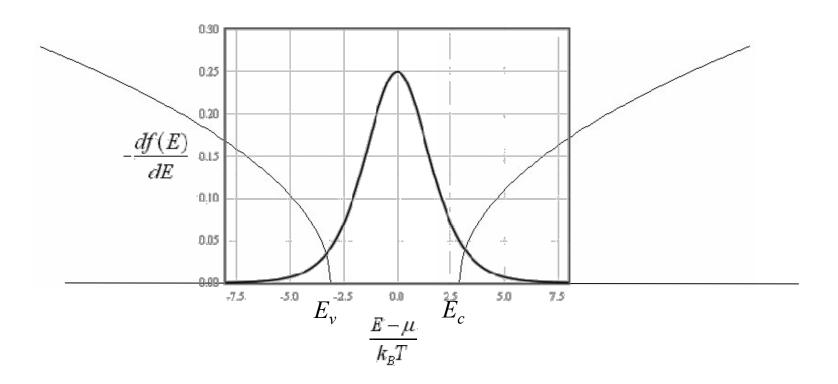


Boltzmann approximation

The table below gives the contribution of electrons in intrinsic semiconductors and insulators to some thermodynamic quantities. These results where calculated in the Boltzmann approximation where it is assumed that the chemical potential lies in the band gap more than $3k_BT$ from the band edge. The electronic contribution to the thermodynamic quantities are usually much smaller than the contribution of the phonons and thus the electronic components are often simply ignored.

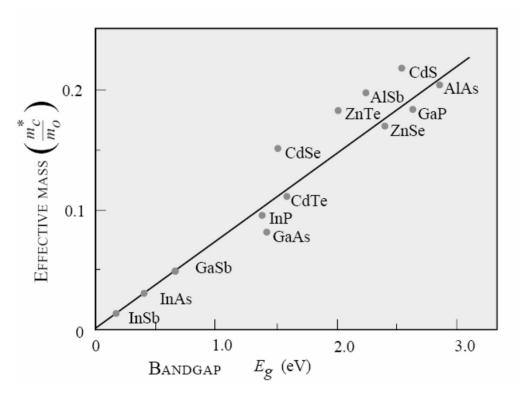
	1-d	2-d	3-d
Density of states	$\frac{1}{\hbar\pi} \sqrt{\frac{2m_h^*}{(E_v - E)}} \qquad E < E_v$ $D(E) = \qquad 0 \qquad E_v < E < E_c \qquad \mathbf{J}^{-1} \mathbf{m}^{-1}$ $\frac{1}{\hbar\pi} \sqrt{\frac{2m_e^*}{(E - E_c)}} \qquad E > E_c$	$\frac{m_{h}^{*}}{\hbar^{2}\pi}H(E_{v}-E) E < E_{v}$ $D(E) = 0 E_{v} < E < E_{c} \mathbf{J}^{1} \mathbf{m}^{-2}$ $\frac{m_{e}^{*}}{\hbar^{2}\pi}H(E - E_{c}) E > E_{c}$ $H(x) = 0 \text{for} x < 0 \text{ and } H(x) = 1 \text{for} x > 0$	$D(E) = \begin{cases} \frac{\left(2m_h^*\right)^{\frac{3}{4}}}{2\pi^2\hbar^3} \sqrt{E_v - E} & E < . \\ D(E) = 0 & E_v < E < E_c \\ \frac{\left(2m_e^*\right)^{\frac{3}{4}}}{2\pi^2\hbar^3} \sqrt{E - E_c} & E > . \end{cases}$
Density of electrons in the conduction band $n = \int_{E_{\epsilon}}^{\infty} D(E) f(E) dE$	$n = \sqrt{\frac{m_e^* k_B T}{\hbar^2 \pi}} \exp\left(\frac{\mu - E_c}{k_B T}\right) \mathbf{m}^{-1}$	$n = \frac{m_e^* k_B T}{\hbar^2 \pi} \exp\left(\frac{\mu - E_c}{k_B T}\right) \text{m}^{-2}$	$n = \frac{1}{\sqrt{2}} \left(\frac{m_s^* k_B T}{\pi \hbar^2} \right)^{3/2} \exp\left(\frac{\mu - E}{k_B T} \right)$
Density of holes in the valence band $p = \int_{-\infty}^{E} D(E) (1 - f(E)) dE$	$p = \sqrt{\frac{m_h^* k_B T}{\hbar^2 \pi}} \exp\left(\frac{E_{\nu} - \mu}{k_B T}\right) \mathbf{m}^{-1}$	$p = \frac{m_h^* k_B T}{\hbar^2 \pi} \exp\left(\frac{E_v - \mu}{k_B T}\right) \mathbf{m}^{-2}$	$p = \frac{1}{\sqrt{2}} \left(\frac{m_h^* k_B T}{\pi \hbar^2} \right)^{3/2} \exp \left(\frac{E_v - \mu}{k_B T} \right)^{3/2}$
Law of mass action	$np = \frac{k_B T}{\hbar^2 \pi} \sqrt{m_e^* m_h^*} \exp\left(\frac{-E_g}{k_B T}\right) \mathbf{m}^{-2}$	$np = \left(\frac{k_B T}{\pi \hbar^2}\right)^2 m_e^* m_h^* \exp\left(\frac{-E_g}{k_B T}\right) \mathbf{m}^4$	$np = \frac{1}{2} \left(\frac{k_B T}{\pi \dot{n}^2} \right)^3 \left(m_e^* m_h^* \right)^{3/2} \exp \left(\frac{-1}{k_I} \right)^{3/2}$
Intrisic carrier density $n_i = \sqrt{np}$	$n_i = \sqrt{\frac{k_B T}{\hbar^2 \pi}} \left(m_e^* m_h^* \right)^{1/4} \exp\left(\frac{-E_g}{2k_B T} \right) \mathbf{m}^{-1}$	$n_i = \frac{k_B T}{\pi \dot{n}^2} \sqrt{m_e^* m_h^*} \exp\left(\frac{-E_g}{2k_B T}\right) \text{m}^{-2}$	$n_i = \frac{1}{\sqrt{2}} \left(\frac{k_B T}{\pi \hbar^2} \right)^{3/2} \left(m_e^* m_h^* \right)^{3/4} \exp \left(\frac{1}{2} \right)^{3/2} \exp \left(\frac{1}{2} \right)^{3/$
Chemical potential Set $n = p$, solve for μ	$\mu = \frac{E_{\nu} + E_{c}}{2} - \frac{k_{B}T}{4} \ln \left(\frac{m_{e}^{*}}{m_{h}^{*}} \right) J$	$\mu = \frac{E_v + E_c}{2} - \frac{k_B T}{2} \ln \left(\frac{m_e^*}{m_h^*} \right) J$	$\mu = \frac{E_{\nu} + E_{c}}{2} - \frac{3}{4} k_{B} T \ln \left(\frac{m_{e}^{*}}{m_{h}^{*}} \right)$
Internal energy density $u = \int_{-\infty}^{\infty} ED(E) f(E) dE$	$u = u(T = 0) + \sqrt{\frac{2k_B T}{\hbar^2 \pi}} \left(m_e^* m_h^* \right)^{1/4} \exp\left(\frac{-E_g}{2k_B T} \right) \left(E_g + k_B T \right) \text{J m}^{-1}$	$u = u(T = 0) + \frac{k_B T}{\hbar^2 \pi} \sqrt{m_e^* m_h^*} \exp\left(\frac{-E_g}{2k_B T}\right) \left(E_g + 2k_B T\right) \text{J m}^{-2}$	$u = u(T = 0) + \frac{\sqrt{2\pi}}{2\pi^2 \hbar^3} \left(m_e^* m_h^*\right)^{3/4} \exp\left(\frac{-E_g}{2k_B T}\right) (k_B$
Helmholtz free energy $f = u - Ts$	$f = u(T = 0) - 2\sqrt{\frac{2k_B}{\hbar^2\pi}} \left(m_e^* m_h^*\right)^{1/4} \exp\left(\frac{-E_g}{2k_B T}\right) k_B T^{3/2} \text{J m}^{-1}$	$f = u(T = 0) - \frac{2\sqrt{m_e^* m_h^*}}{\hbar^2 \pi} k_B^2 T^2 \exp\left(\frac{-E_g}{2k_B T}\right)$ J m ⁻²	$f = u(T = 0) - \frac{\sqrt{2\pi}}{\pi^2 \dot{h}^3} \left(m_e^* m_h^*\right)^{3/4} \left(k_B T\right)^{5/2} e$:
Specific heat $c_{\nu} = \left(\frac{\partial u}{\partial T}\right)_{V=const}$	$c_{\nu} = \sqrt{\frac{2k_{B}}{\hbar^{2}\pi}} \left(m_{e}^{*} m_{h}^{*}\right)^{1/4} \exp\left(\frac{-E_{g}}{2k_{B}T}\right) \left(\frac{E_{g}^{2}\sqrt{T}}{2k_{B}T^{2}} + \frac{E_{g}}{\sqrt{T}} + \frac{3k_{B}\sqrt{T}}{2}\right) \text{J K}^{-1} \text{ m}^{-1}$	$c_{\nu} = \frac{\sqrt{m_{g}^{*} m_{h}^{*}}}{\hbar^{2} \pi} \exp \left(\frac{-E_{g}}{2k_{B}T}\right) \left(\frac{E_{g}^{2}}{2T} + 2k_{B}E_{g} + 4k_{B}^{2}T\right) \text{J K}^{-1} \text{ m}^{-2}$	$c_{\nu} = \frac{\sqrt{2\pi}}{2\pi^{2}\hbar^{3}} \left(m_{s}^{*} m_{h}^{*}\right)^{3/4} \exp\left(\frac{-E_{s}}{2k_{B}T}\right) (k_{B}T)^{3/2} \left(\frac{15}{2}k_{B}\right)^{3/2}$
Entropy $s = \int \frac{C_y}{T} dT$	$s = \sqrt{\frac{2k_B}{\hbar^2 \pi}} \left(m_e^* m_h^* \right)^{1/4} \exp\left(\frac{-E_g}{2k_B T} \right) \left(\frac{E_g}{\sqrt{T}} + 3k_B \sqrt{T} \right) \text{J K}^{-1} \text{ m}^{-1}$	$s = \frac{\sqrt{m_{\rm s}^* m_h^*}}{\hbar^2 \pi} \exp\left(\frac{-E_{\rm g}}{2k_{\rm B}T}\right) \left(k_{\rm B} E_{\rm g} + 4k_{\rm B}^2 T\right) \text{J K}^{-1} \text{ m}^{-2}$	$s = \frac{\sqrt{2\pi}}{2\pi^2 \hbar^3} \left(m_e^* m_h^* \right)^{3/4} \exp\left(\frac{-E_g}{2k_B T} \right) (k_B T)^{3/2} \left(\frac{1}{2} \right)^{3/2} $

Narrow bandgap semiconductors



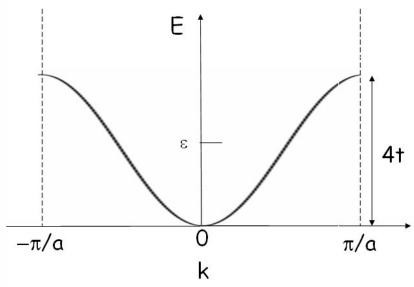
Use the programs for metals for small bandgap semiconductors.

Large gap -> large effective mass



$$m^* = \frac{\hbar^2}{\frac{d^2 E}{dk^2}}$$

narrow bands -> large effective mass



$$E_k = \varepsilon - 2t \cos(ka)$$

$$\frac{d^2E}{dk^2} = 2ta^2$$

$$m^* \Box \frac{1}{t}$$

Measuring the effective mass

Cyclotron resonance
$$\omega_c = \frac{eB}{m^*}$$

Resonant absorption occurs when rf waves with the cyclotron resonance frequency are applied. This can be used to experimentally determine the effective mass.

Knowing the effective mass, the scattering time can be calculated from the measured conductivity.

$$\sigma = \frac{ne^2\tau_{sc}}{m^*}$$

Extrinsic semiconductors

The introduction of impurity atoms that can and electrons or holes is called doping.

n-type: donor atoms contribute electrons to the conduction band.

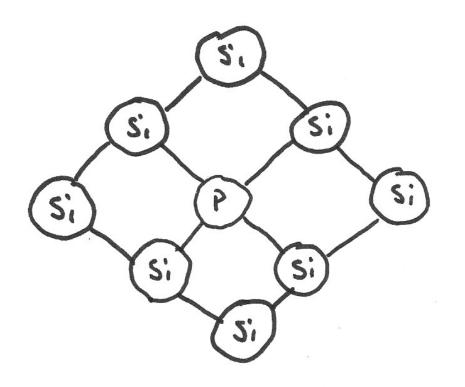
Examples: P, As in Si.

p-type: acceptor atoms contribute holes to the valence band.

Examples: B, Ga, Al in Si.

	IIIA	IVA	VA	VIA
	В	C	N	O°
IIB	Al	Si ¹⁴	P 15	S 16
Zn	Ga	Ge	As	Se
Cd	In	Sn	Sb	Te

Ionization of dopants



Easier to ionize a P atom in Si than a free P atom

$$E_n = -\frac{me^4}{8\varepsilon_0^2 h^2 n^2}$$

Ionization energy is smaller by a factor: $\frac{m^*}{m} \left(\frac{\varepsilon_0}{\varepsilon_r \varepsilon_0} \right)^2$

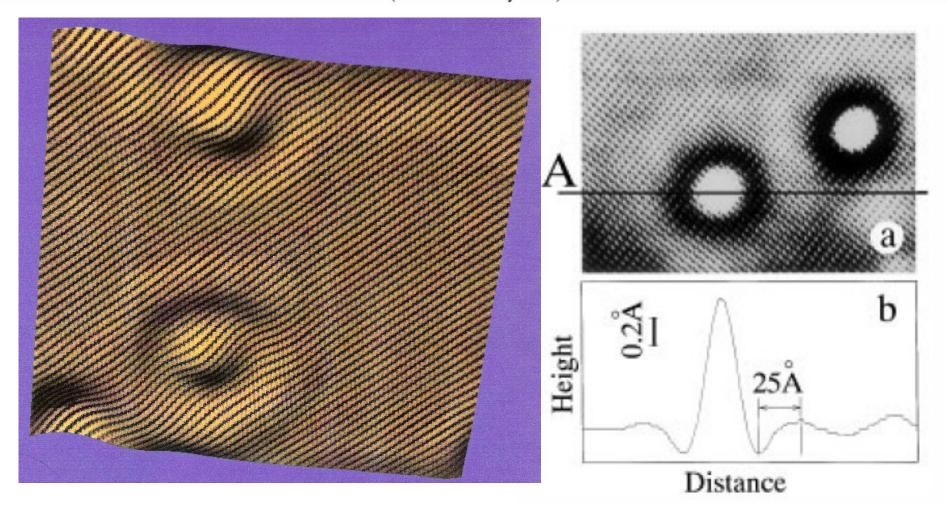
Ionization energy ~ 25 meV

Direct Observation of Friedel Oscillations around Incorporated Si_{Ga} Dopants in GaAs by Low-Temperature Scanning Tunneling Microscopy

M. C. M. M. van der Wielen, A. J. A. van Roij, and H. van Kempen

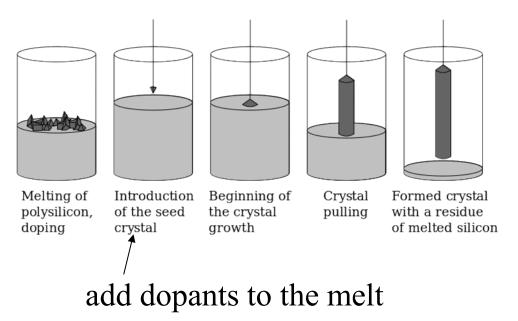
Research Institute for Materials, University of Nijmegen, Toernooiveld 1, 6525 ED Nijmegen, The Netherlands

(Received 25 July 1995)



Crystal growth

Czochralski Process





images from wikipedia

Crystal growth

Float zone Process

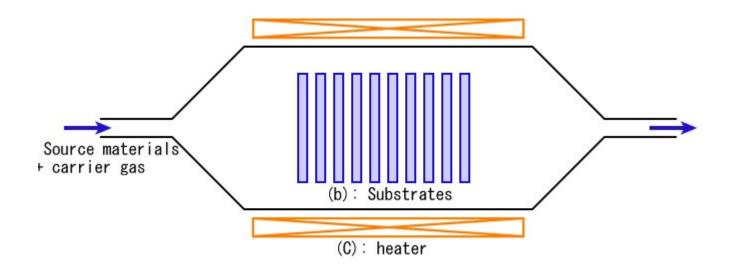
Neutron transmutation

30
Si + n \rightarrow 31 Si + γ
 31 Si \rightarrow 31 P + β



image from wikipedia

Chemical vapor deposition



Epitaxial silicon CVD SiH₄ (silane) or SiH₂Cl₂ (dichlorosilane) PH₃ (phosphine) for n-doping or B₂H₆ (diborane) for p-doping.

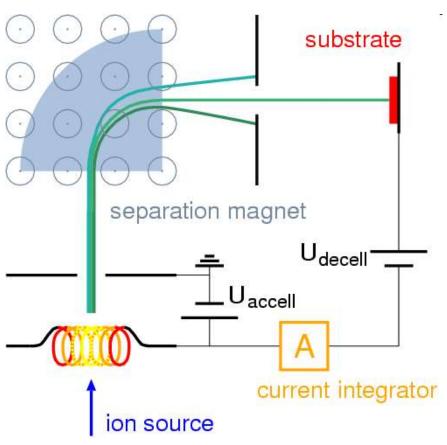
Gas phase diffusion



AsH₃ (Arsine) or PH₃ (phosphine) for n-doping B₂H₆ (diborane) for p-doping.

Ion implantation



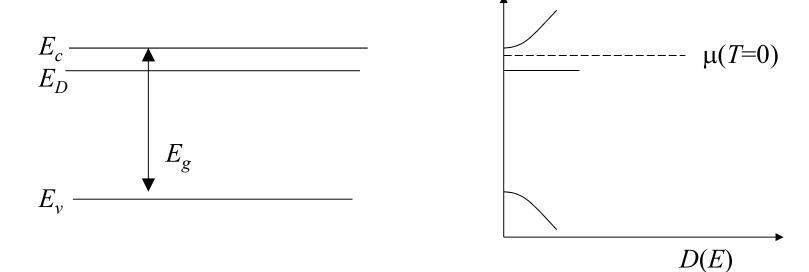


Implant at 7° to avoid channeling

Donors

Five valence electrons: P, As

States are added in the band gap just below the conduction band



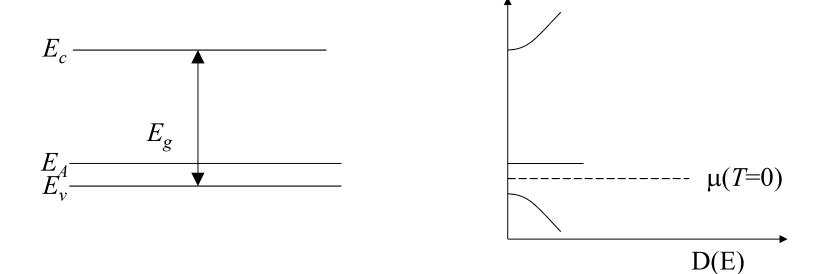
n-type: $n \sim N_D$ Many more electrons in the conduction band than holes in the valence band.

majority carriers: electrons; minority carriers: holes

Acceptors

Three valence electrons: B, Al, Ga

States are added in the band gap just above the valence band



p-type: $p \sim N_A$ Many more holes in the valence band than electrons in the conduction band.

majority carriers: holes; minority carriers: electrons

Donor and Acceptor Energies

Semiconductor	Donor	Energy (meV)
	Li	33
Si	Sb	39
51	P	45
	As	54
	Li	9.3
Ge	Sb	9.6
Ge	P	12
	As	13
	Si	5.8
GaAs	Ge	6.0
GaAs	S	6.0
	Sn	6.0

Semiconductor	Acceptor	Energy (meV)
	В	45
Si	A1	67
51	Ga	72
	In	160
	В	10
C-	A1	10
Ge	Ga	11
	In	11
	C	26
C - A -	Be	28
GaAs	Mg	28
	Si	35

Energy below the conduction band

Energy above the valence band

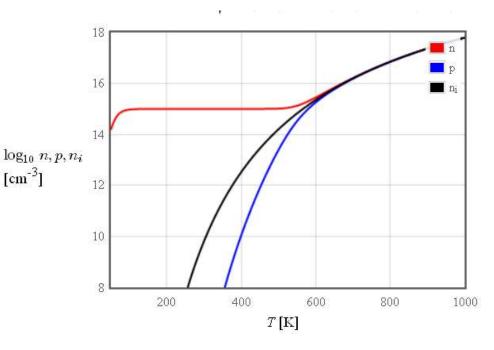
n-type

n-type $N_D > N_A$, $p \sim 0$

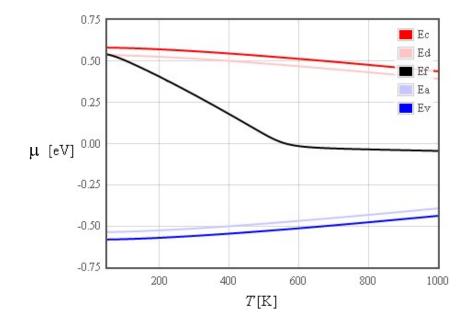
$$n = N_D = N_c \exp\left(\frac{\mu - E_c}{k_B T}\right)$$

$$\mu = E_c - k_B T \ln \left(\frac{N_c}{N_D} \right)$$

For n-type, $n \sim$ density of donors, $p = n_i^2/n$



 $[cm^{-3}]$



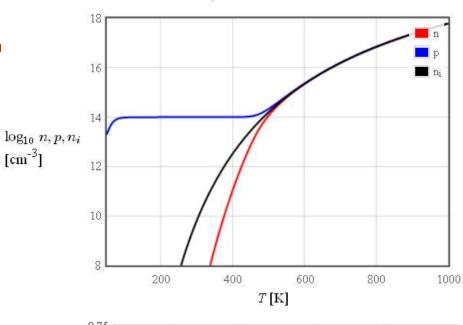
p-type

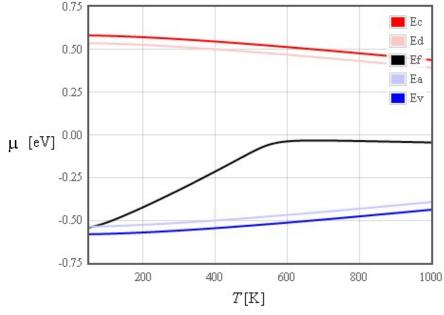
p-type
$$N_A > N_D$$
, $n \sim 0$

$$p = N_A = N_v \exp\left(\frac{E_v - \mu}{k_B T}\right)$$

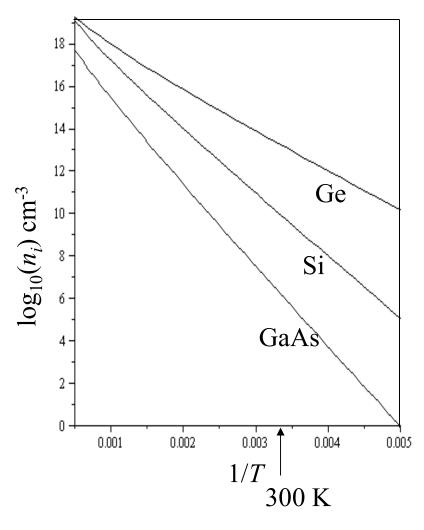
$$\mu = E_v + k_B T \ln \left(\frac{N_v}{N_A} \right)$$

For p-type, $p \sim$ density of acceptors, $n = n_i^2/p$



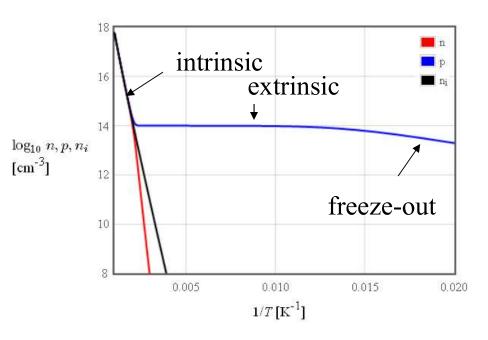


Intrinsic semiconductors



$$n_i = \sqrt{N_v N_c} \exp\left(-\frac{E_g}{2k_B T}\right)$$

Extrinsic semiconductors



At high temperatures, extrinsic semiconductors have the same temperature dependence as intrincic semiconductors.

Ionized donors and acceptors

For
$$E_v + 3k_BT < \mu < E_c$$
- $3k_BT$ Boltzmann approximation

$$N_D^+ = \frac{N_D}{1 + 2 \exp\left(\frac{\mu - E_D}{k_B T}\right)}$$

$$N_A^- = \frac{N_A}{1 + 4 \exp\left(\frac{E_A - \mu}{k_B T}\right)}$$

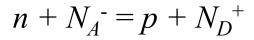
4 for materials with light holes and heavy holes (Si) 2 otherwise

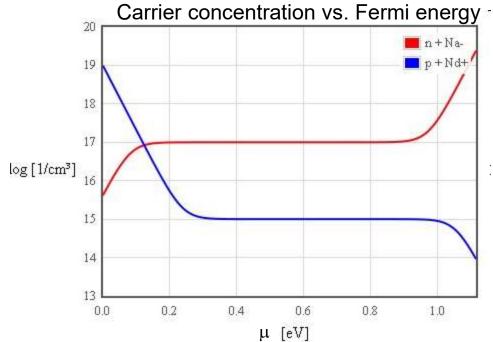
$$N_D$$
 = donor density cm⁻³ N_D^+ = ionized donor density cm⁻³

$$N_A = \text{donor density cm}^{-3}$$
 $N_A^- = \text{ionized donor density cm}^{-3}$

Mostly,
$$N_D^+ = N_D$$
 and $N_A^- = N_A$

Charge neutrality



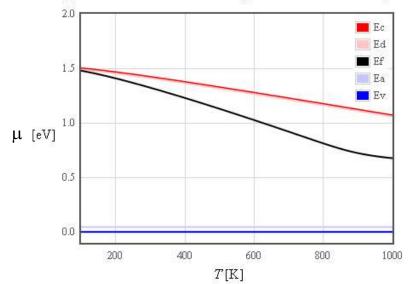


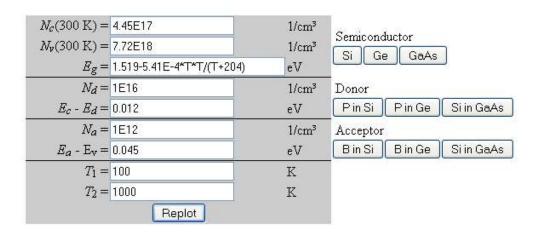
```
for ($i=0; $i<500; $i++) {
    $Ef = $i*$Eg/500;
    $n=$Nc*pow($T/300,1.5) *exp(1.6022E-19*($Ef-$Eg)/(1.38E-23*$T));
    $p=$Nv*pow($T/300,1.5) *exp(1.6022E-19*(-$Ef)/(1.38E-23*$T));
    $Namin = $Na/(1+4*exp(1.6022E-19*($Ea-$Ef)/(1.38E-23*$T)));
    $Ndplus = $Nd/(1+2*exp(1.6022E-19*($Ef-$Ed)/(1.38E-23*$T)));
}</pre>
```

E_f	n	p	N_d^+	N_a^{-}	$\log(n+N_a)$	10g(p+N _d +)
0	4.16629283405	9.84E+18	1E+15	4.19743393218E+15	15.622983869	18.9930392318
0.00224	4.54358211887	9.0229075682E+18	1E+15	4.56020949614E+15	15.6589847946	18.9553946382
0.00448	4.95503779816	8.27366473417E+18	1E+15	4.95271809535E+15	15.694843609	18.9177504064
0.00672	5.40375389699	7.58663741327E+18	1E+15	5.37710747619E+15	15.7305487171	18.8801065693
0.0000	5 00210460701	C 05CC502C215T+10	17:15	5 0255000025T L15	15 7660076057	10 0404621606

Fermi energy vs. temperature

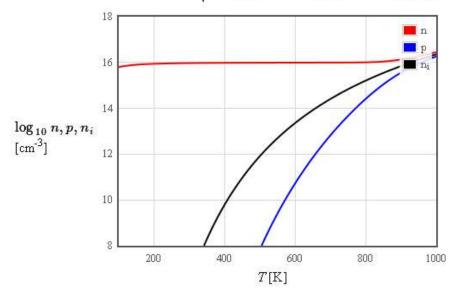
Fermi energy of an extrinsic semiconductor is plotted as a function of temperature. At each temperature the Fermi energy was calculated by requiring that charge neutrality be satisfied.

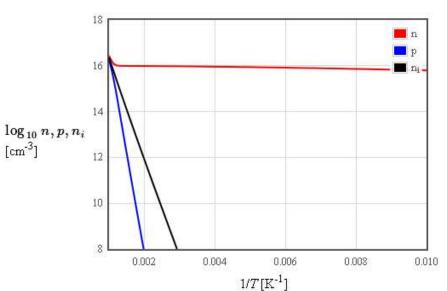




Once the Fermi energy is known, the carrier densities n and p can be calculated from the formulas, $n = N_c \left(\frac{T}{300}\right)^{3/2} \exp\left(\frac{E_F - E_c}{k_B T}\right)$ and $p = N_v \left(\frac{T}{300}\right)^{3/2} \exp\left(\frac{E_v - E_F}{k_B T}\right)$.

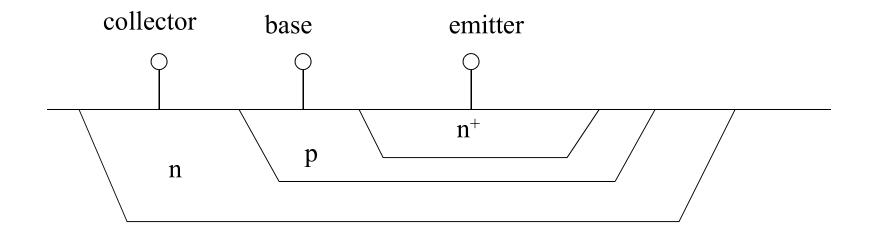
The intrinsic carrier density is $n_i=\sqrt{N_c\Big(rac{T}{300}\Big)^{3/2}N_v\Big(rac{T}{300}\Big)^{3/2}}\exp\Big(rac{-E_g}{2k_BT}\Big)$





Why dope with donors AND acceptors?

Bipolar transistor



lightly doped p substrate